



Use the screws that held
the handle to the drill

1/8" Roll Pin through
the bloc and the
nipple

3/4" x 1 1/2" pipe nipple

INSTRUCTIONS FOR INSTALLATION OF UNI-BLOCK TO MILWAUKEE # 1660 DRILL

1. REMOVE ALL HARDWARE FROM THE DRILL.
2. TAKE THE 3/4" X 1 1/2" NIPPLE & APPLY LOCK TIGHT TO THE THREADED END TO BE INSTALLED INTO THE DRILL THEN TIGHTEN INTO THE THREADED HOLE ON TOP OF THE DRILL WHERE THE HANDLE USED TO BE.
3. PLACE UNI-BLOCK ON THE DRILL AND SECURE WITH THE 3/16" X 3/4" SCREWS. THESE SCREWS WOULD HAVE BEEN SUPPLIED WITH THE DRILL ORIGINALLY.
4. USING A 3/16" DRILL BIT DRILL A HOLE THROUGH THE NIPPLE TO ALLOW YOU TO INSTALL THE 3/16" ROLL PIN THROUGH THE NIPPLE AND INTO THE OTHER SIDE OF THE UNI-BLOCK.
5. TAKE THE 3/16" X 2" ROLL PIN AND INSTALL IT THROUGH THE UNI-BLOCK HOLES IN THE SIDE SO THAT IT PASSES THROUGH THE 3/4 " NIPPLE AND INTO THE OTHER SIDE OF THE UNI-BLOCK. BE SURE THAT THE ROLL PIN SLIGHTLY RECESSED INTO THE SIDES OF THE UNI-BLOCK
6. ATTACH THE TRAVERSE PLATE TO THE UNI-BLOCK USING THE (4) 1/4"-20X3/4" FLAT HEAD SCREWS. TIGHTEN SECURELY. BE SURE TO MOUNT THE TRAVERSE IN THE SAME DIRECTION THAT IT WAS ORIGANLLY MOUNTED.
7. DRILL WILL NEED TO BE PROPERLY ALIGNED IN ORDER TO ENABLE ACCURATE DRILLING

NOTE (SOME SIDE TO SIDE ADJUSTMENT WILL BE NEEDED. TRIPLE-R-SPECIALTY WILL NOT GUARANTEE THE ALIGNMENT IF WE DO NOT INSTALL THE PART)